

Meropa[®] EliteSyn WS



Description

Meropa[®] EliteSyn WS is a synthetic industrial gear lubricant range showing superior performance under demanding operating conditions. It is based on water soluble polyalkylene glycols, thus providing great micro-pitting and EP performance. Furthermore, the product shows good thermal stability and corrosion protection.

Typical Characteristics

ISO Viscosity Grade MPID	150 219421	220 219414	460 219423	680 219424
Kinematic Viscosity at 100°C, mm²/s	30.0	42.0	79.0	114.0
Viscosity Index	230	235	252	263
Flash Point, COC °C	>290	>290	>290	>290
Pour point, °C	-42	-42	-36	-36
Density, 15°C, Kg/l	1.05	1.06	1.07	1.07
FE8 bearing roller wear, <30 mg	Pass	Pass	Pass	Pass
FZG load stage, A/8.3/90	>14	>14	>14	>14
FZG micro-pitting, 90°C damage load stage	>10 High	>10 High	>10 High	>10 High

Recommended Applications

Meropa EliteSyn WS is an industrial gear oil range applicable with the following different gear designs: helical, bevel helical, planetary and worm gears, and marine gear units. The product is also suitable for the use of different applications, like: fill for life — disposable gearboxes, textile lubricants, chain and conveyor lubricants, kiln and oven lubricants, sliding bearings and roller bearings in high load/EP applications.

Meropa EliteSyn WS Is Approved For:

Flender BA T 7300 A+B (revision 16)

Meropa EliteSyn WS Meets The Requirements Of:

- 🗹 DIN 51517 part 3
- **David Brown** Type G lubricants
- 🗹 ISO 12925-1 CKPG

Meropa EliteSyn WS Is Suitable For Use In:

- Macgregor-Cargotec deck cranes
- Smag-Peiner crane grabs



Performance Benefits

1. Protects Under Harsh Conditions

Formulated to provide reliable micro-pitting resistanceand component protection under demanding conditions.

2.Offers Component Protection

Designed to offer robust EP performance, which aims to improve component protection and system uptime.

3. High Thermal Stability

High thermal stability helps improve oil service life andmaintenance intervals, often reducing downtime.

PRODUCT MAINTENANCE AND HANDLING

Compatibility With Metals

There is a incompatibility between PAGs and AI due to the high polarity of Polyglycol with regard to lubricated "tribo components" (friction partners steel to AI material) like bearing cages or worm gear drives and therefore the combination is not advised.

But Al-gearboxes — which have no bearing or sliding surfaces in direct contact with a steel shaft — are uncritical and can therefore be used with Meropa[®] EliteSyn WS.

The product is not miscible with mineral oils and should preferably not be mixed with other polyglycol based lubricants, in order to preserve the premium properties ofMeropa EliteSyn WS.

Mixing Meropa EliteSyn WS and other PAG-based gear oils could result in a change in appearance. Please note that possible haziness has no influence on the performance of Meropa EliteSyn WS.

Meropa EliteSyn WS does not affect common seal and gasket materials. The use of Nitrile Rubber (NBR), Fluoro- Silicone or Vinyl-Methyl Polysiloxane (Q) is recommended for high temperature applications.

The product is not compatible with polyurethane-based elastomers, leather, cork, asbestos, paper and board.

4.Offers Oxidation Protection

Reliable oxidation resistance often offers optimum keepclean system protection.

5.System Reliability

Low sludge and deposit formation helps maintain systemreliability.

6.Corrosion Protection

Good corrosion protection assists in keeping maintenancecosts down.

It is recommended to use Meropa EliteSyn WS in gearboxes where the internal surface is unpainted or coated with resistant materials, for example a resistant two-pack epoxy formulation.

Service Considerations

Unlike mineral oil based lubricants which break down and form deposits at high temperatures, the polyalkyene glycol ("PAG") base fluid of Meropa EliteSyn WS tends to decompose to fluid components or volatile products, retaining its lubricating properties as long as any fluid film remains. The mixed polyalkylene glycol molecules in Meropa EliteSyn WS are also polar in nature, providing a solvent action on polar oxidation compounds which minimizes separation of insoluble sludges and deposits, helping to keep the lubrication system and machine surfaces clean.

PAGs are hygroscopic in nature, and under normal operating conditions Meropa EliteSyn WS can be expected to contain about 2000 ppm of water. Importantly, this is not free water, which can lead to loss of lubricating oil film and corrosion. With Meropa EliteSyn WS, by contrast, absorbed water is hydrogenbonded to the PAG molecules and does not interfere with oil film retention.



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FLUSH PROCEDURE

Warning: These products must never be mixed with mineral oil or PAO-based products.

The following procedure should be adhered to when changing from mineral oil or other type PAG based gear lubricant to Meropa EliteSyn WS:

Let the system run until the oil in service is warm. Drain as much as possible and pay attention to reservoirs, lines, etc., where oil may be trapped. Clean the system from residual sludge.

Flush the system with a minimum quantity of Meropa EliteSyn WS by operating under no load and drain the system while the fluid is warm. Repeat if necessary. Seals that have been exposed to other oils may shrink when they are exposed to Meropa EliteSyn WS. Therefore, they should always be inspected. Often, careful inspection of the system for leaks can be sufficient, but it may be advantageous to replace the seals.

In case seals are deteriorated, they must be replaced.

It is recommended to inspect the lubricant after one or two days in use to make sure that it is free of extraneous materials. Contamination with significant quantities of other lubricants can, in some cases, lead to sludge formation, foaming and other problems.



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