

# Capella® WF 32, 68



#### **Description**

Capella® WF is a high-quality essentially wax-free oil for the lubrication of compressors used in refrigeration and air-conditioning systems. The product series are recommended for use with ammonia, carbon dioxide and halogenated refrigerants.

Capella WF is manufactured from naphthenic base oils selected to meet refrigeration compressor manufacturers' requirements. The product series offers particularly good low temperature properties and high stability, minimizing varnishand sludge formation over extended operating periods.

Capella WF is dehydrated and packaged to resist moisture.

#### **Typical Characteristics**

ISO Viscosity Grade	32	68
MPID	219356	21935 4
Density 15°C, kg/l	0.91	0.91
Flash Point, °C	168	179
Pour Point, °C	<b>–</b> 39	<b>–</b> 33
Viscosity, kinematic		
mm²/s @ 40°C	30.0	64.0
mm²/s @ 100°C	4.4	6.5
Viscosity Index	6	13
Acid No., mg KOH/g	0.03	0.03
Floc point, °C	<b>–</b> 50	<b>-</b> 50

## **Recommended Applications**

Refrigeration compressor oil recommended for use with ammonia, carbon dioxide and chlorofluoro- and hydrochlorofluoro carbons (CFCs & HCFCs —freon) as well as sulfur dioxide and ethylene chloride refrigerants.

Capella WF product series delivers very low freon floc and pour point performance and offers chemically stable performance in presence of ammonia and fluorinated hydrocarbons. For this they make an excellent choice for ammonia systems with the minimum evaporator temperature as low as  $-50^{\circ}$ C (provided evaporator hot flush capability), and fluorinated hydrocarbon refrigerants with minimum evaporator temperatures of  $-45^{\circ}$ C (R12),  $-35^{\circ}$ C (R22) and  $-25^{\circ}$ C (R502) respectively.

For ammonia systems with minimum evaporator temperatures of -60°C, Capella A is recommended.

For systems containing hydrofluoro carbon (HFC) refrigerants such as R134a, R404a, R507, etc., Capella HFC is recommended.



### **Capella WF Meets The Requirements Of:**

**✓ DIN** 51503

✓ British Standard BS 2626:1992 type A

## **Capella WF Is Recommended For Use In:**

Bitzer

**✓** Bock

**✓** Carrier

M Copeland

**✓** Dorin

✓ Broedrene Gram

Grasso

**✓** Heinrich Huppman

✓ J & E Hall

**✓** Kelvinator

**✓** Linde

Matsushita

✓ Mc Quay

**✓ Mycom** NH3 – screw & piston

**✓** Robert Bosch

**✓** Sabroe

ABB Stal Refrigeration AB

**✓** Sullair

**✓** Sulzer

**✓** Tecumsec

Trane

**✓** York

#### **Performance Benefits**

## 1. Efficient, Trouble-free Operation

Extremely low pour point and freon floc point (below –50°C) enable fluidity without wax or deposit formation at very low minimum evaporator temperature, even with low solvency of the lubricating oil in the refrigerant. This further contributes to evaporator efficiency and cleanliness of the flow lines.

Low moisture content helps prevent icing in refrigeration expansion valves and delivers maximum corrosion protection.

#### 2. Minimum Downtime

Robust thermal and oxidation stability protect against in- service oil thickening and minimize formation of harmful gum, varnish and sludge in the system, helping to ensure extended drain intervals.

# 3. Lower Maintenance Costs

Reliable lubricity helps protect against vulnerable component wear, reducing maintenance downtime and costs. The product is further compatible with a wide range of refrigerants, helping reduce inventories and potential misapplications.



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