

Safety Data Sheet



SECTION 1 PRODUCT AND COMPANY IDENTIFICATION

HSFO (Biofuels)

Product Use: Fuel

Company Identification

Chevron Singapore Pte Ltd
Product Supply & Trading
3 Fraser Street #12-28 Duo Tower
Singapore 189352

Transportation Emergency Response

CHEMTREC: +1(800) 424-9300 or +1 (703) 527-3887

Health Emergency

Chevron Emergency & Information Center: Located in the USA. International collect call accepted. +1 (800) 231-0623 or +1 (510) 231-0623

Product Information

email : fuelsgops@chevron.com

SECTION 2 HAZARDS IDENTIFICATION

CLASSIFICATION:

- Acute inhalation toxicant: Category 4.
- Carcinogen: Category 1B.
- Reproductive toxicant (developmental): Category 2.
- Target organ toxicant (repeated exposure): Category 2.
- Acute aquatic toxicant: Category 1.
- Chronic aquatic toxicant: Category 1.



Signal Word: Danger

Health Hazards:

- Harmful if inhaled (H332).
- May cause cancer (H350).
- Suspected of damaging the unborn child (H361D).
- May cause damage to organs (Blood/Blood Forming Organs, Liver, Thymus) through prolonged or repeated exposure (H373).

Environmental Hazards:

- Very toxic to aquatic life with long lasting effects (H410).

PRECAUTIONARY STATEMENTS:

Prevention:

- Obtain special instructions before use (P201).
- Do not handle until all safety precautions have been read and understood (P202).
- Do not breathe dust/fume/gas/mist/vapours/spray (P260).
- Use only outdoors or in a well-ventilated area (P271).
- Avoid release to the environment (P273).
- Wear protective gloves/protective clothing/eye protection/face protection (P280).

Response:

- IF INHALED: Remove person to fresh air and keep comfortable for breathing (P304+P340).
- IF exposed or concerned: Get medical advice/attention (P308+P313).
- Collect spillage (P391).

Storage:

- Store locked up (P405).

Disposal:

- Dispose of contents/container in accordance with applicable local/regional/national/international regulations (P501).

HAZARDS OTHERWISE NOT CLASSIFIED: Heating may release highly toxic and flammable hydrogen sulfide (H₂S). Contains highly toxic and flammable hydrogen sulfide gas (H₂S). Mixing with acid may release highly toxic and flammable hydrogen sulfide gas (H₂S). Do not attempt rescue without supplied-air respiratory protection.

SECTION 3 COMPOSITION/ INFORMATION ON INGREDIENTS

COMPONENTS	CAS NUMBER	AMOUNT
Fuel oil, residual	68476-33-5	100 %weight
Fatty Acid Methyl Esters (FAME)	Mixture	20 - 25 %weight
Clarified oils (petroleum), catalytic cracked	64741-62-4	< 10 %weight
Hydrogen sulfide	7783-06-4	2 ppm

SECTION 4 FIRST AID MEASURES

Eye: No specific first aid measures are required. As a precaution, remove contact lenses, if worn, and flush eyes with water.

Skin: Wash skin with water immediately and remove contaminated clothing and shoes. Get medical attention if any symptoms develop. To remove the material from skin, use soap and water. Discard contaminated clothing and shoes or thoroughly clean before reuse.

Ingestion: No specific first aid measures are required. Do not induce vomiting. As a precaution, get medical advice.

Inhalation: Move the exposed person to fresh air. If not breathing, give artificial respiration. If breathing is difficult, give oxygen. Get medical attention if breathing difficulties continue. If exposure to hydrogen sulfide (H₂S) gas is possible during an emergency, wear an approved, positive pressure air-supplying respirator. Move the exposed person to fresh air. If not breathing, give artificial respiration. If breathing is difficult, give oxygen. Get immediate medical attention.

IMMEDIATE HEALTH EFFECTS

Eye: Not expected to cause prolonged or significant eye irritation.

Skin: Skin contact may cause drying or defatting of the skin. Symptoms may include pain, itching, discoloration, swelling, and blistering. Contact with the skin is not expected to cause an allergic skin response. Not expected to be harmful to internal organs if absorbed through the skin.

Ingestion: Not expected to be harmful if swallowed.

Inhalation: Not expected to be harmful if inhaled. If this material is heated, fumes may be unpleasant

and produce nausea and irritation of the eye and upper respiratory tract. Hydrogen sulfide has a strong rotten-egg odor. However, with continued exposure and at high levels, H₂S may deaden a person's sense of smell. If the rotten egg odor is no longer noticeable, it may not necessarily mean that exposure has stopped. At low levels, hydrogen sulfide causes irritation of the eyes, nose, and throat. Moderate levels can cause headache, dizziness, nausea, and vomiting, as well as coughing and difficulty breathing. Higher levels can cause shock, convulsions, coma, and death. After a serious exposure, symptoms usually begin immediately.

The U.S. National Institute for Occupational Safety and Health (NIOSH) considers air concentrations of hydrogen sulfide gas greater than 100 ppm to be Immediately Dangerous to Life and Health (IDLH).

DELAYED OR OTHER HEALTH EFFECTS:

Reproduction and Birth Defects: Contains material that may cause harm to the unborn child based on animal data.

Cancer: Prolonged or repeated exposure to this material may cause cancer.

Target Organs: Contains material that may cause damage to the following organ(s) following repeated exposure based on animal data: Liver Blood/Blood Forming Organs Thymus Risk depends on duration and level of exposure.

Note to Physicians: Administration of 100% oxygen and supportive care is the preferred treatment for poisoning by hydrogen sulfide gas. For additional information on H₂S, see Chevron SDS No. 301.

SECTION 5 FIRE FIGHTING MEASURES

EXTINGUISHING MEDIA: Use water fog, foam, dry chemical or carbon dioxide (CO₂) to extinguish flames.

Unusual Fire Hazards: See Section 7 for proper handling and storage.

PROTECTION OF FIRE FIGHTERS:

Fire Fighting Instructions: For fires involving this material, do not enter any enclosed or confined fire space without proper protective equipment, including self-contained breathing apparatus.

Combustion Products: Highly dependent on combustion conditions. A complex mixture of airborne solids, liquids, and gases including carbon monoxide, carbon dioxide, and unidentified organic compounds will be evolved when this material undergoes combustion. Combustion may form oxides of: Sulfur.

SECTION 6 ACCIDENTAL RELEASE MEASURES

Protective Measures: Eliminate all sources of ignition in the vicinity of the spill or released vapor. If this material is released into the work area, evacuate the area immediately. Monitor area with combustible gas indicator. If this material is released into a work area, evacuate the area immediately. Persons entering the contaminated area to correct the problem or to determine whether it is safe to resume normal activities must comply with all instructions in the Exposure Controls/Personal Protection section.

Spill Management: Stop the source of the release if you can do it without risk. Contain release to prevent further contamination of soil, surface water or groundwater. Clean up spill as soon as possible, observing precautions in Exposure Controls/Personal Protection. Use appropriate techniques such as applying non-combustible absorbent materials or pumping. Where feasible and appropriate, remove contaminated soil. Place contaminated materials in disposable containers and dispose of in a manner consistent with applicable regulations.

Reporting: Report spills to local authorities as appropriate or required.

SECTION 7 HANDLING AND STORAGE

General Handling Information: Avoid contaminating soil or releasing this material into sewage and

drainage systems and bodies of water.

Precautionary Measures: Liquid evaporates and forms vapor (fumes) which can catch fire and burn with explosive force. Invisible vapor spreads easily and can be set on fire by many sources such as pilot lights, welding equipment, and electrical motors and switches.

Do not get in eyes, on skin, or on clothing. Do not breathe vapor or fumes. Do not breathe gas. Wash thoroughly after handling.

Unusual Handling Hazards: Toxic quantities of hydrogen sulfide (H₂S) may be present in storage tanks and bulk transport vessels which contain or have contained this material. Persons opening or entering these compartments should first determine if H₂S is present. See Exposure Controls/Personal Protection -Section 8. Do not attempt rescue of a person over exposed to H₂S without wearing approved supplied-air or self-contained breathing equipment. If there is a potential for exceeding one-half the occupational exposure standard, monitoring of hydrogen sulfide levels is required. Since the sense of smell cannot be relied upon to detect the presence of H₂S, the concentration should be measured by the use of fixed or portable devices.

Static Hazard: Electrostatic charge may accumulate and create a hazardous condition when handling this material. To minimize this hazard, bonding and grounding may be necessary but may not, by themselves, be sufficient. Review all operations which have the potential of generating and accumulating an electrostatic charge and/or a flammable atmosphere (including tank and container filling, splash filling, tank cleaning, sampling, gauging, switch loading, filtering, mixing, agitation, and vacuum truck operations) and use appropriate mitigating procedures.

Container Warnings: Container is not designed to contain pressure. Do not use pressure to empty container or it may rupture with explosive force. Empty containers retain product residue (solid, liquid, and/or vapor) and can be dangerous. Do not pressurize, cut, weld, braze, solder, drill, grind, or expose such containers to heat, flame, sparks, static electricity, or other sources of ignition. They may explode and cause injury or death. Empty containers should be completely drained, properly closed, and promptly returned to a drum reconditioner or disposed of properly.

General Storage Information: DO NOT USE OR STORE near heat, sparks, flames, or hot surfaces . USE AND STORE ONLY IN WELL VENTILATED AREA. Keep container closed when not in use.

SECTION 8 EXPOSURE CONTROLS/PERSONAL PROTECTION

GENERAL CONSIDERATIONS:

Consider the potential hazards of this material (see Section 2), applicable exposure limits, job activities, and other substances in the workplace when designing engineering controls and selecting personal protective equipment (PPE). If engineering controls or work practices are not adequate to prevent exposure to harmful levels of this material, refer to PPE information below.

Factors that affect PPE include, but are not limited to: properties of the chemical, other chemicals which may contact the same PPE, physical requirements (fit & sizing, cut/puncture protection, dexterity, thermal protection, etc.), and potential allergic reactions to the PPE material. It is the responsibility of the user to read and understand all instructions and limitations supplied with the equipment since protection is usually provided for a limited time or under certain circumstances. Refer to appropriate CEN standards.

ENGINEERING CONTROLS:

Use general ventilation, local exhaust ventilation, or a combination of both.

PERSONAL PROTECTIVE EQUIPMENT

Eye/Face Protection: Wear protective equipment to prevent eye contact. Selection of protective equipment may include safety glasses, chemical goggles, face shields, or a combination depending on the work operations conducted.

Skin Protection: Wear chemical personal protective equipment (PPE) to prevent skin contact. Selection of chemical protective clothing should be performed by an Occupational Hygienist or Safety Professional and be based upon applicable standards (ASTM F739 or EN 374). Using chemical PPE depends upon operations conducted and may include chemical gloves, boots, chemical apron, chemical suit, and

complete facial protection. Refer to PPE manufacturers to obtain breakthrough time information to determine how long PPE can be used before it needs to be replaced. Unless specific glove manufacturer data indicates otherwise, the below table is based upon available industry data to assist in the glove selection process and is intended to be used as reference only.

Chemical Glove Material	Thickness (mm)	Typical Breakthrough Time (minutes)
Butyl	0.7	30
Neoprene	0.9	240
Nitrile	0.85	100
Nitrile	0.2	25
Polyvinyl Chloride (PVC)	1.1	30
Viton Butyl	0.3	120

Respiratory Protection: No respiratory protection is normally required. Determine if airborne concentrations are below the occupational exposure limit for hydrogen sulfide. If not, wear an approved positive pressure air-supplying respirator. For more information on hydrogen sulfide, see Chevron SDS No. 301. If material is heated and emits hydrogen sulfide, determine if airborne concentrations are below the occupational exposure limit for hydrogen sulfide. If not, wear an approved positive pressure air-supplying respirator. For more information on hydrogen sulfide, see Chevron SDS No. 301. If material is neutralized with acids and emits hydrogen sulfide, determine if airborne concentrations are below the occupational exposure limit for hydrogen sulfide. If not, wear an approved positive pressure air-supplying respirator. For more information on hydrogen sulfide, see Chevron SDS No. 301. Use a positive pressure air-supplying respirator in circumstances where air-purifying respirators may not provide adequate protection.

Occupational Exposure Limits:

Component	Country/ Agency	Form	TWA	STEL	Ceiling	Notation
Hydrogen sulfide	ACGIH	--	1 ppm	5 ppm	--	--
Hydrogen sulfide	CVX	--	5 ppm	15 ppm	--	--
Hydrogen sulfide	Singapore	--	14 mg/m3	21 mg/m3	--	--

Consult local authorities for appropriate values.

SECTION 9 PHYSICAL AND CHEMICAL PROPERTIES

Attention: the data below are typical values and do not constitute a specification.

Color: Black

Physical State: Liquid

Odor: Hydrocarbon odor

Odor Threshold: No data available

pH: Not Applicable

Vapor Pressure: No data available

Relative Vapor Density: >1 (Estimated)

Boiling Point: No data available

Solubility: Soluble in hydrocarbons; insoluble in water

Melting Point: Not Applicable

Specific Gravity: 950 @ 15°C (59°F) (Estimated)

Particle Characteristics: Not applicable

Density: 900 g/cm³ (Typical)

Kinematic Viscosity: 50 mm²/s - 180 mm²/s @ 50°C (122°F)

Coefficient of Therm. Expansion / °F: No data available

Evaporation Rate: Not Applicable

Partition coefficient n-octanol/water (logarithmic value): No data available

FLAMMABLE PROPERTIES:

Flashpoint: > 66 °C (> 151 °F) (Minimum)

Autoignition: No data available

Flammability (Explosive) Limits (% by volume in air): Lower: No data available Upper: No data available

SECTION 10 STABILITY AND REACTIVITY

Reactivity: May react with strong acids or strong oxidizing agents, such as chlorates, nitrates, peroxides, etc.

Chemical Stability: This material is considered stable under normal ambient and anticipated storage and handling conditions of temperature and pressure.

Incompatibility With Other Materials: Not applicable

Hazardous Decomposition Products: Hydrogen Sulfide (Elevated temperatures)

Hazardous Polymerization: Hazardous polymerization will not occur.

SECTION 11 TOXICOLOGICAL INFORMATION

Eye Irritation: The material is not considered an eye irritant. The product has not been tested. The statement is based on evaluation of data for similar materials or product components.

Acute Dermal Toxicity: The material is not considered a dermal toxicant. The product has not been tested. The statement is based on evaluation of data for similar materials or product components.

Skin Irritation: The material is not considered a skin irritant. The product has not been tested. The statement is based on evaluation of data for similar materials or product components.

Skin Sensitization: The material is not considered a skin sensitizer. The product has not been tested. The statement is based on evaluation of data for similar materials or product components.

Acute Oral Toxicity: The material is not considered an oral toxicant. The product has not been tested. The statement is based on evaluation of data for similar materials or product components.

Acute Inhalation Toxicity: This material is harmful if inhaled. The product has not been tested. The statement is based on evaluation of data for similar materials or product components.

Acute Toxicity Estimate (inhalation): 1.36 mg/l

Germ Cell Mutagenicity: The material is not considered a mutagen. The product has not been tested. The statement is based on evaluation of data for similar materials or product components.

Carcinogenicity: This material may cause cancer. The product has not been tested. The statement is based on evaluation of data for similar materials or product components.

Reproductive Toxicity: This material is suspected of damaging the unborn child. The product has not been tested. The statement is based on evaluation of data for similar materials or product components.

Specific Target Organ Toxicity - Single Exposure: The material is not considered a target organ toxicant (single exposure). The product has not been tested. The statement is based on evaluation of data for similar materials or product components.

Specific Target Organ Toxicity - Repeated Exposure: This material may cause damage to organs through prolonged or repeated exposure. The product has not been tested. The statement is based on

evaluation of data for similar materials or product components.

Aspiration Hazard: The material is not considered an aspiration hazard.

ADDITIONAL TOXICOLOGY INFORMATION:

This material contains the high-boiling fraction of catalytically cracked oils. The International Agency for Research on Cancer (IARC) in Monograph 33 (1984) and Supplement 7 (1987) included these oils in their definition of Untreated and Mildly-Treated Oils. IARC considers these oils to be Group 1, or human, carcinogens.

This product may contain significant amounts of Polynuclear Aromatic Hydrocarbons (PAH's) which have been shown to cause skin cancer after prolonged and frequent contact with the skin of test animals. Brief or intermittent skin contact with this product is not expected to have serious effects if it is washed from the skin. While skin cancer is unlikely to occur in human beings following use of this product, skin contact and breathing, of mists, vapors or dusts should be reduced to a minimum.

SECTION 12 ECOLOGICAL INFORMATION

ECOTOXICITY

This material is expected to be very toxic to aquatic organisms and may cause long-term adverse effects in the aquatic environment.

The product has not been tested. The statement has been derived from the properties of the individual components.

MOBILITY

No data available.

PERSISTENCE AND DEGRADABILITY

This material is not expected to be readily biodegradable. The product has not been tested. The statement has been derived from the properties of the individual components.

POTENTIAL TO BIOACCUMULATE

Bioconcentration Factor: No data available.

Partition coefficient n-octanol/water (logarithmic value): No data available

Other adverse effects

No other adverse effects identified.

SECTION 13 DISPOSAL CONSIDERATIONS

Use material for its intended purpose or recycle if possible. This material, if it must be discarded, may meet the criteria of a hazardous waste as defined by international, country, or local laws and regulations.

SECTION 14 TRANSPORT INFORMATION

The description shown may not apply to all shipping situations. Consult 49CFR, or appropriate Dangerous Goods Regulations, for additional description requirements (e.g., technical name) and mode-specific or quantity-specific shipping requirements.

UN Shipping Description: UN3082, ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (GAS OIL), 9, III

IMO/IMDG Shipping Description: UN3082, ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (FUEL OIL), 9, III, MARINE POLLUTANT (FUEL OIL)

ICAO/IATA Shipping Description: UN3082, ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (GAS OIL), 9, III

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC code: Not applicable

SECTION 15 REGULATORY INFORMATION

REGULATORY LISTS SEARCHED:

01-1=IARC Group 1
01-2A=IARC Group 2A
01-2B=IARC Group 2B

The following components of this material are found on the regulatory lists indicated.

Fuel oil, residual 01-2B
Clarified oils (petroleum), catalytic cracked 01-1, 01-2B

SECTION 16 OTHER INFORMATION

REVISION STATEMENT: SECTION 03 - Composition information was modified.
SECTION 08 - Occupational Exposure Limit Table information was modified.
SECTION 11 - Carcinogenicity information was added.
SECTION 11 - Germ Cell Mutagenicity information was added.
SECTION 11 - Reproductive Toxicity information was added.
SECTION 11 - Specific Target Organ Toxicity - Repeated Exposure information was added.
SECTION 11 - Specific Target Organ Toxicity - Single Exposure information was added.
SECTION 11 - Toxicological Information information was added.

Revision Date: July 18, 2023

ABBREVIATIONS THAT MAY HAVE BEEN USED IN THIS DOCUMENT:

TLV - Threshold Limit Value	TWA - Time Weighted Average
STEL - Short-term Exposure Limit	PEL - Permissible Exposure Limit
	CAS - Chemical Abstract Service Number
ACGIH - American Conference of Governmental Industrial Hygienists	IMO/IMDG - International Maritime Dangerous Goods Code
API - American Petroleum Institute	SDS - Safety Data Sheet
CVX - Chevron	NFPA - National Fire Protection Association (USA)
DOT - Department of Transportation (USA)	NTP - National Toxicology Program (USA)
IARC - International Agency for Research on Cancer	OSHA - Occupational Safety and Health Administration

Prepared according to the Singapore Standard SS 586:3 2022

The above information is based on the data of which we are aware and is believed to be correct as of the date hereof. Since this information may be applied under conditions beyond our control and with which we may be unfamiliar and since data made available subsequent to the date hereof may suggest modifications of the information, we do not assume any responsibility for the results of its use. This information is furnished upon condition that the person receiving it shall make his own determination of the suitability of the material for his particular purpose.